# Lighthouse SCP PPS Solution for Aircraft Engine Assemblies

### Customer Profile

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Major aerospace company based in Bengaluru and one of the largest aerospace companies in Asia. The company was established in 1940 and till date has 8 different engines powering a number of fighter aircrafts.

# **Business Challenges**

- The manufactures follows
   Engineer to Order
   scenario.
- The ERP system used was IFS which does not consider constraints.
   There was no forward visibility available.
- There was no synchronization in the procurement orders and work orders.
- There was excessively high lead times due to unavailability of materials.

#### The Solution

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- Lighthouse SCM solution pulls all the information from the existing IFS ERP system.
- Lighthouse Production Planning and Scheduling loaded the resources according to the demand generated and the capacity and material constraints.
- A detailed work order plan, procurement plan and inventory plan was generated by Lighthouse solution.
- Lighthouse provided future visibility to decide which procurement orders have to be expedited/ de-expedited based on capacity plan.

#### **Business Benefits**

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- Integration of existing ERP system IFS with Lighthouse.
- Suppliers of various raw materials were given more time to process orders due to timely procurement orders.
- There was a significant reduction in lead times of the various products.

## **KPI** Improvement

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- Reduced lead times.
- Reduced inventory build-up.
- Efficient resource utilization.